

Rapid Development
of
Large Li-Ion Battery Packs
using
Off-the-Shelf
Battery Management Systems



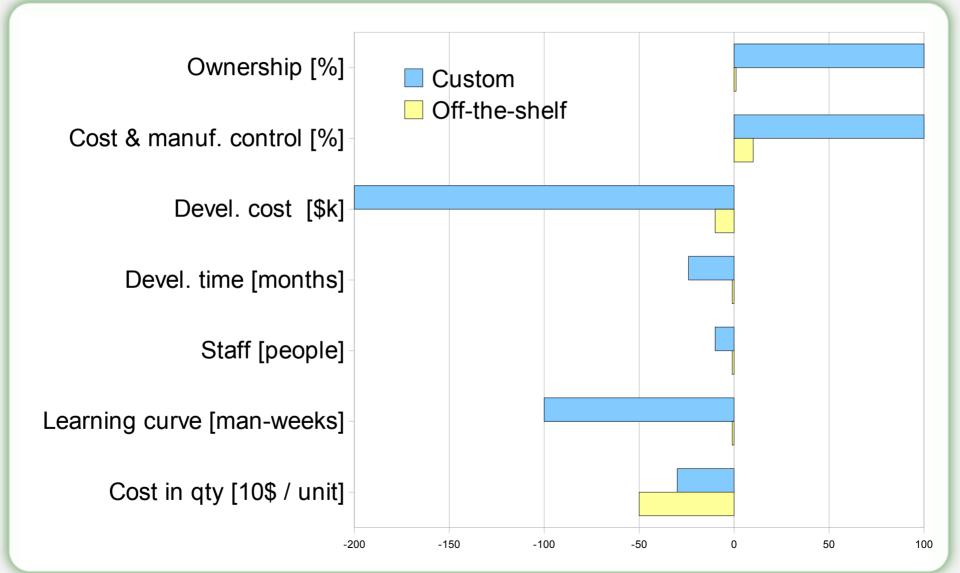
#### Custom or COTS?

- Custom design
  - you own
  - you control

- Commercial off-theshelf (COTS)
  - fast
  - easy
  - little development

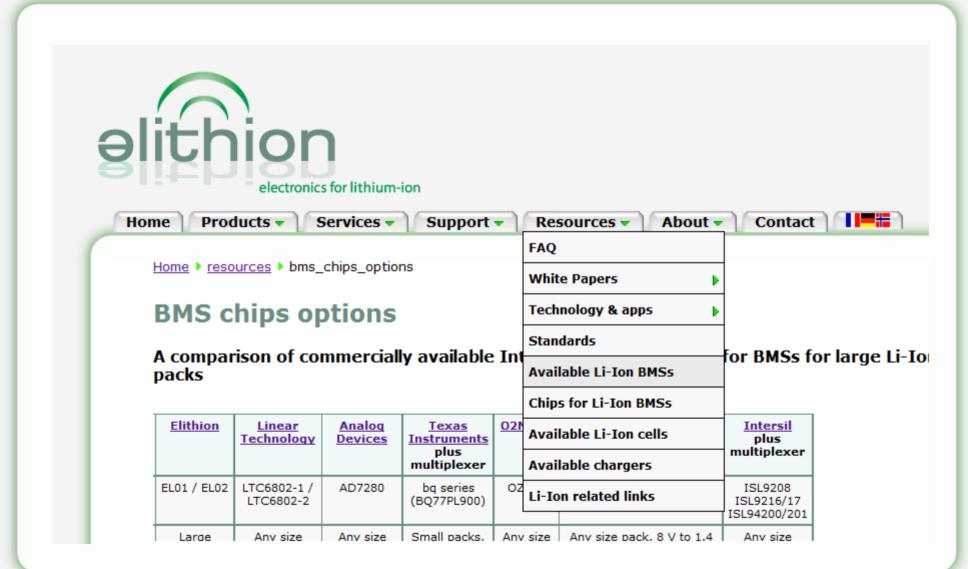


#### Custom or COTS?





## BMS chips





#### Cell selection

Small cylindrical









Large cylindrical

Prismatic

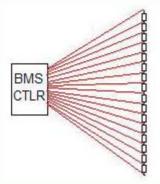




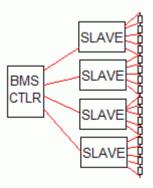


## Topology selection

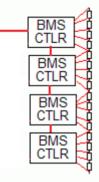
Centralized



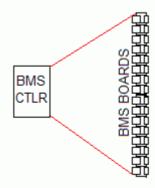
Master-slave



Modular



Distributed

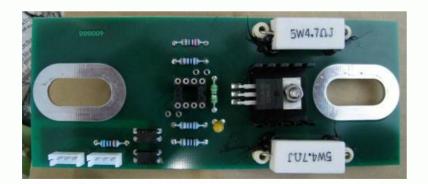




## Complexity selection

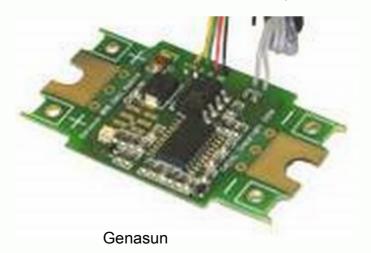
#### Simple

- analog
- go/no go
- dumb
- 2.5~10 \$ / cell (20 cells)



Blade EVs

- Sophisticated
  - digital
  - detailed reports
  - smart
  - 10~20 \$ / cell (100 cells)





# Complexity selection

• Simple





Sophisticated





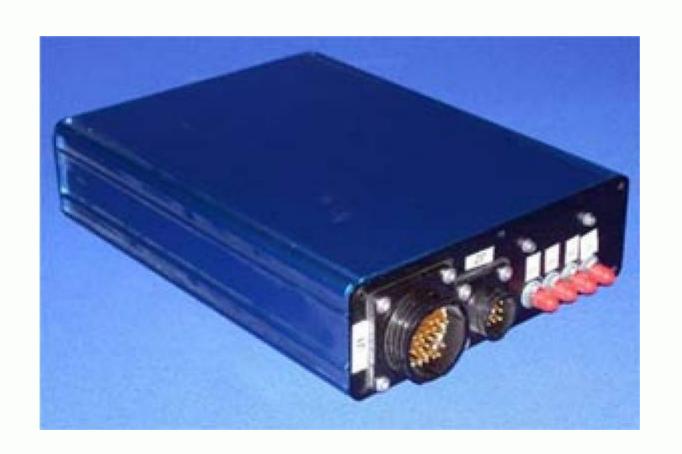


# Sophisticated BMSs

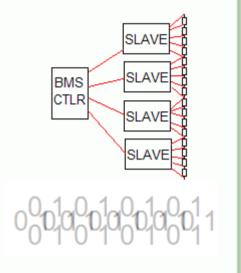




#### **AMERICAN EV**



#### Master-slave



120 cells



#### **BLACK SHEEP**

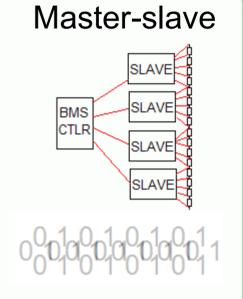




#### **BLACK SHEEP**



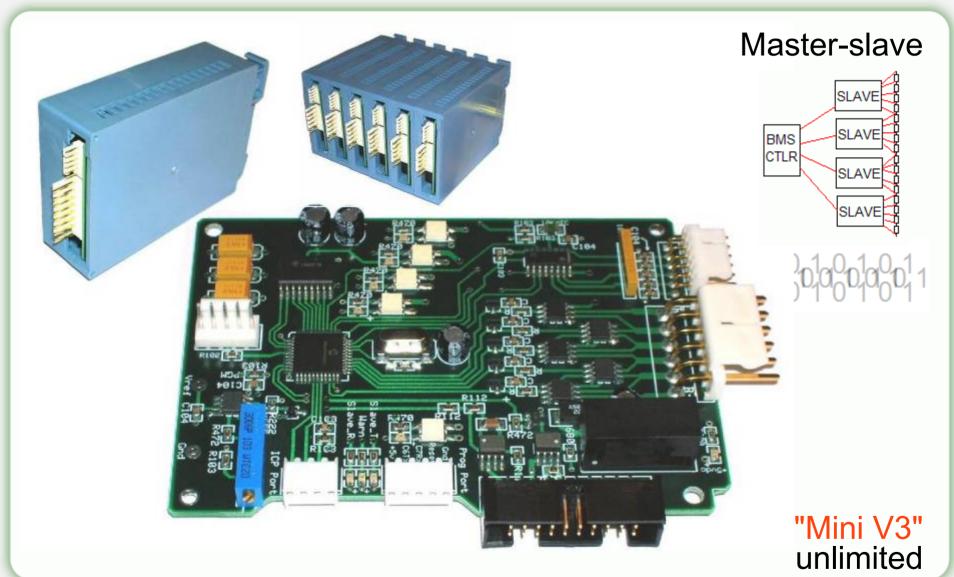




"Cage V2" 96 cells



## **BLACK SHEEP**



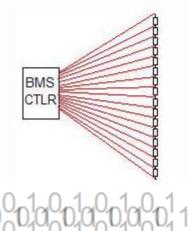


## CONVERT THE FUTURE

electronics for lithium-ion



#### Centralized

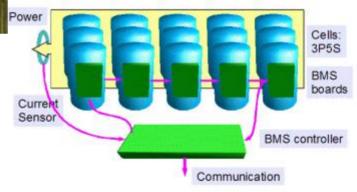


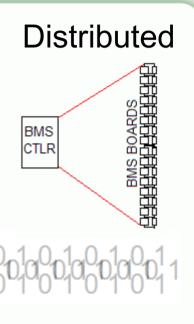
"Flex BMS48" 48 cells





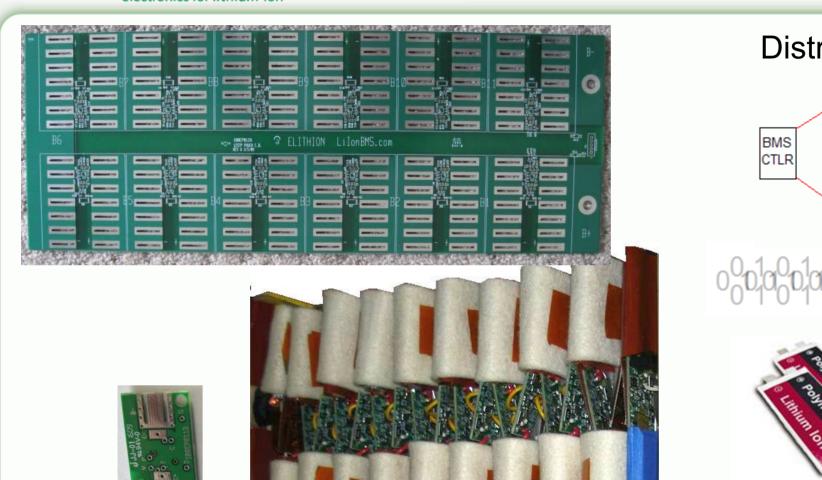


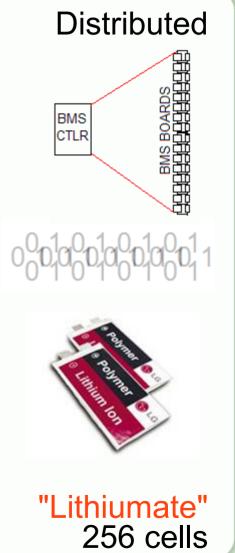




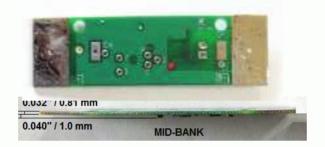
"Lithiumate" 256 cells

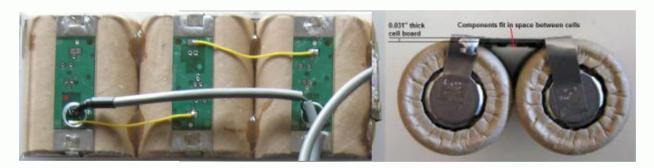






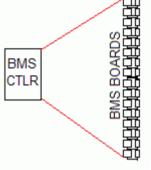










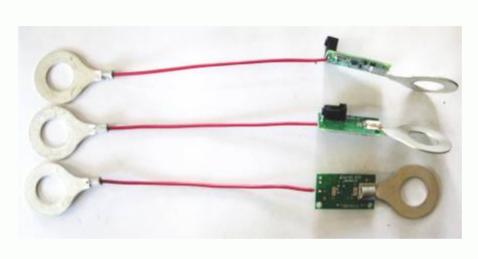


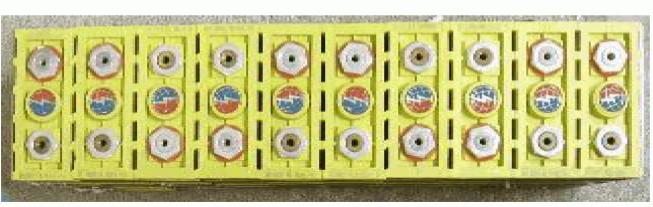


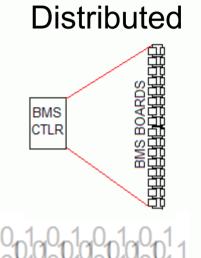
"Lithiumate" 256 cells









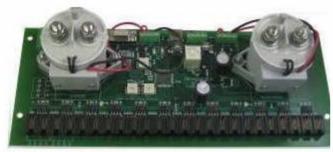




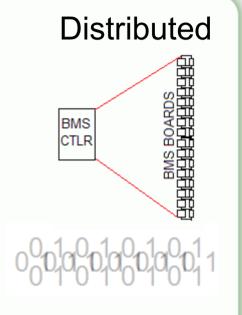
"Lithiumate" 256 cells

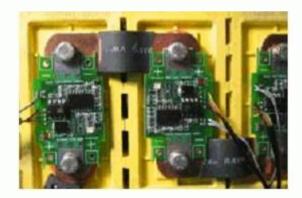


## **GENASUN**







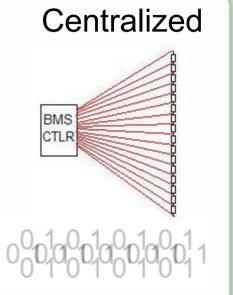


"GLD" 24 cells



#### LITHIUM BALANCE





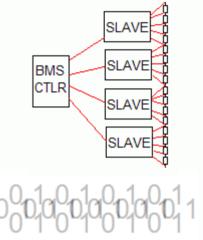
"C series" 24 cells



## NINGBO YANGMIN



#### Master-slave



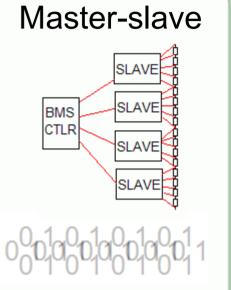
"BMS40" 100 cells



## KJ HALL



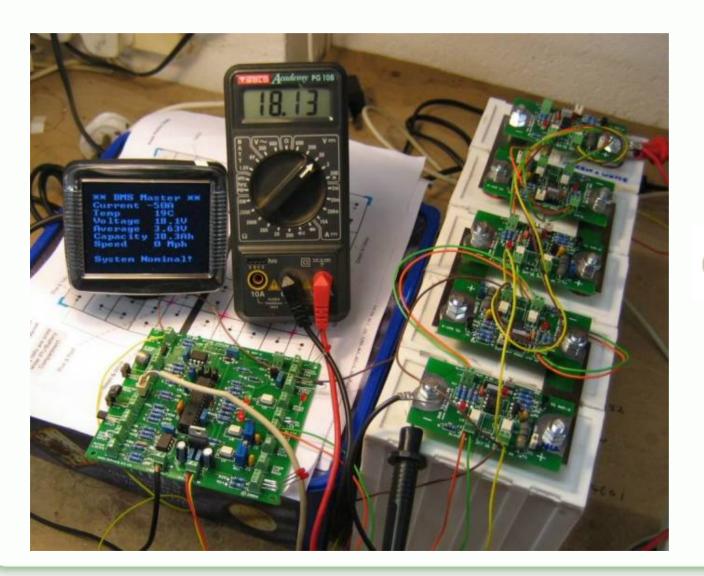


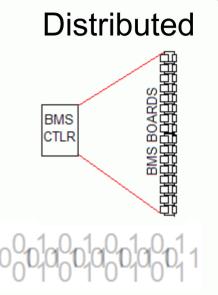


"PACKTRAKR" 24 cells



#### PETER PERKINS

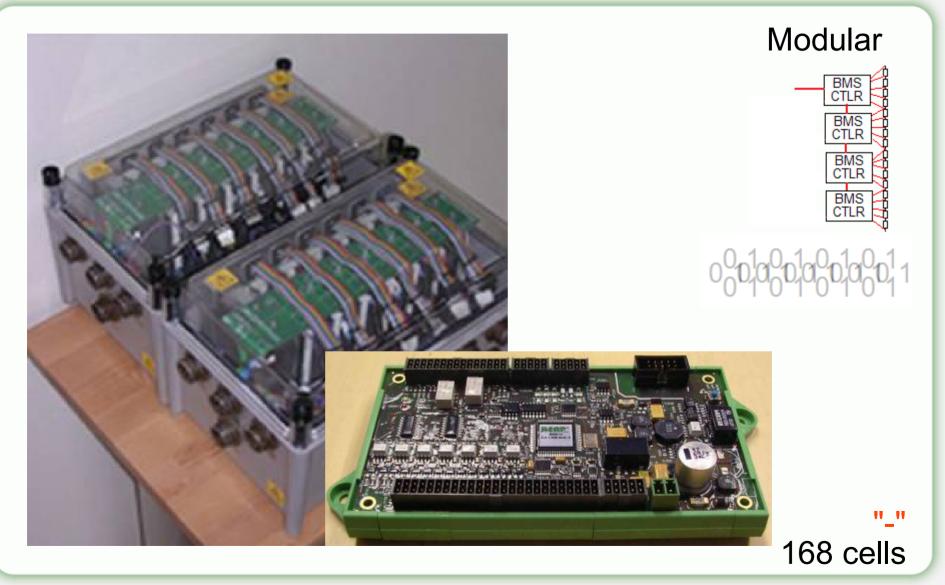




255 cells

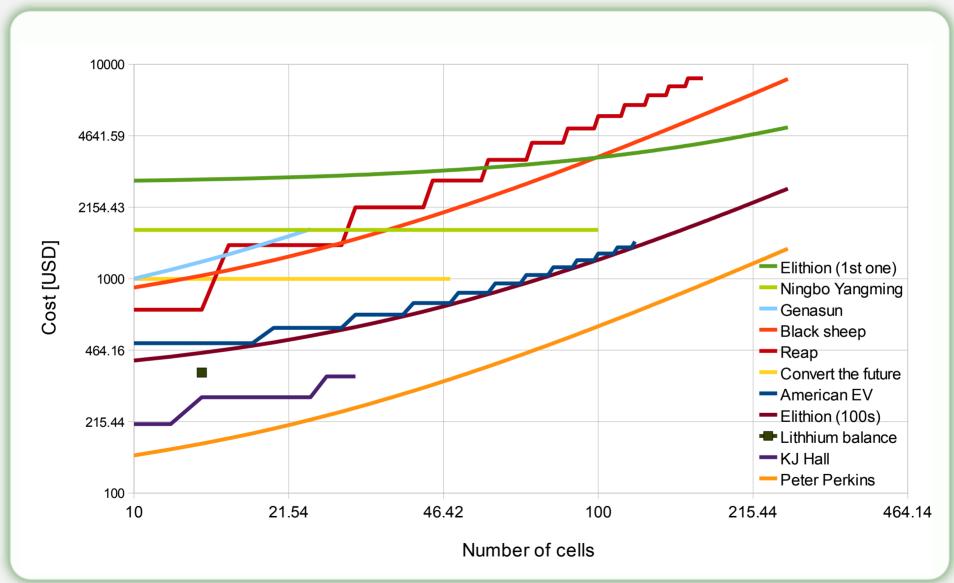


## **REAP**





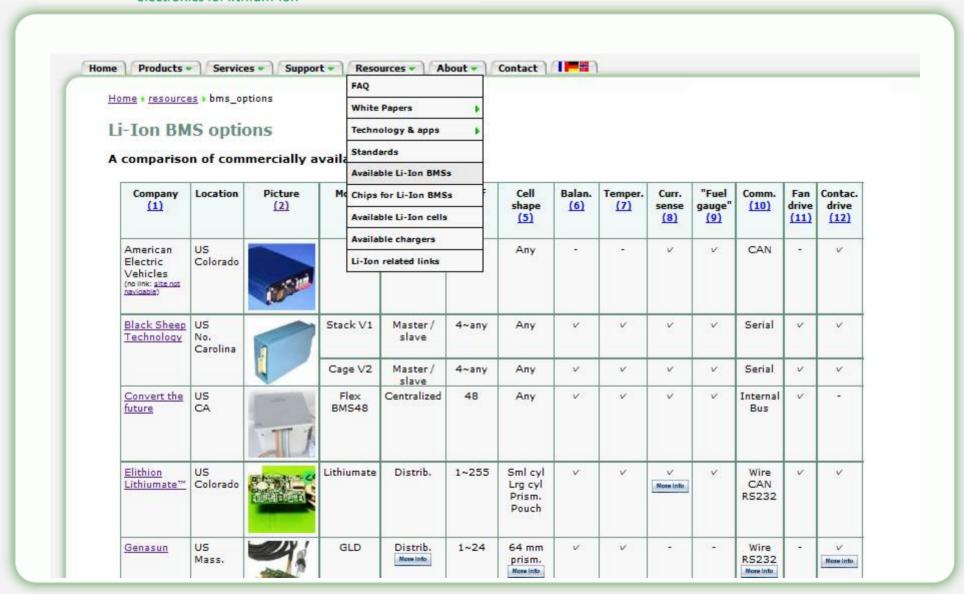
#### **PRICES**





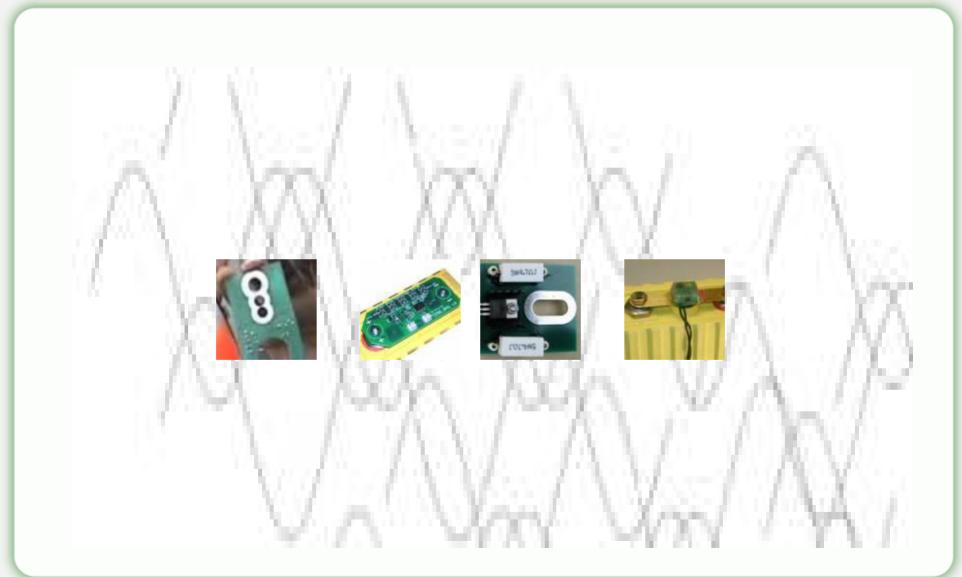
## **COMPARISON TABLE**

electronics for lithium-ion





# Simple BMSs





#### **EV** Power



